

20swg/1.0mm Button Punch Snap Lock Rollformer & Double Headed Power Flanger

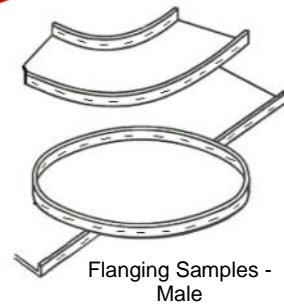
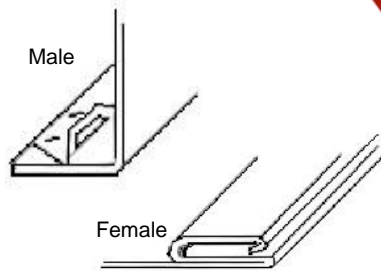
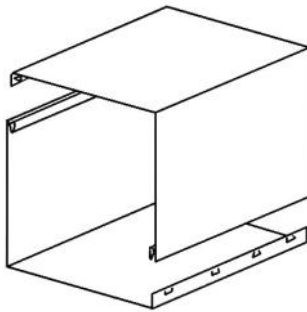
Manufactured by W. Neal Services Ltd

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND

20swg Button Punch Snap
 Lock Rollformer
 (BPSL20)



Double Headed Power
 Flanger (DHPF20)



WNS BUTTON PUNCH SNAP LOCK ROLLFORMERS are 9 station machines; principally used in the HVAC industry, for joining sheet metal at right angles on straight and curved duct sections. The female 'Lock' is formed in one pass. The flange, complete with the punched louvers is formed on the auxiliary side of the machine. Simply snap the flange into the female section. There is no knocking over of the edges as with the Pittsburgh Lock. The DOUBLE HEADED POWER FLANGER is used for forming a flange on curved, straight and irregular shapes. Once the flange is formed on one head, it can be passed through the second to punch the louvers. The machine is fitted with tilting heads to enable complete circles to be formed. The machines are manufactured with all steel side plates. The shafts, forming rolls, gears and guide fences are all hardened and needle bearings are fitted throughout.



SPECIFICATIONS

		Button Punch Snap Lock			Double Headed Power Flanger	
Material Used		45mm			8.0 - 10mm	
Max. Thickness		1.0mm			1.0mm	
Seam Width		16mm			-	
Flange Height		10mm			10mm	
Model	Length	Width	Height	Weight	Motor	Speed
BPSL20	1650mm	615mm	1000mm	275Kg	2HP (1.5kw)	8m/min
DHPF20	1000mm	660mm	1000mm	125Kg	1HP (0.75kw)	3m/min

Last revision : 27/09/11